

# Work Order ID 54557

December 11, 2009 1:46:57 PM

*HAI*



Page 1

Item ID: D412-698-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Cabin Door Roller, LH

Start Date: 12/14/09 Start Qty: 1.00



Cust Item ID:

Required Date: 12/18/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN D412-698

Rev E

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-698-011 CHG003

*n/a for HAI only*

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

*10-1-5*

*sl*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

*27 5 10/01/05*

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Item ID: D412-698-011

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Item Name: Cabin Door Roller, LH

Start Date: 12/14/09 Start Qty: 1.00



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Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-698-011

Location: 62 RW B

HA1 S121

00760

10-1-8 SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/01/06 JG

MK

10-01-06

# Picklist Print

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Work Order ID: 54557

Parent Item: D412-698-011

Parent Item Name: Cabin Door Roller, LH

Comments:

Start Date: 12/14/09

Required Date: 12/18/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3121-141



Bracket Assembly

Manufactured

No

100

Each

1.0000

3.0000

9/12/14

SP

BS4 220

2X

10-1-3 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1

54217

1

110

Each

4.0000

1.0000

①

54217

12-14

SP

D3121-143



Bracket Assembly

Manufactured

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4

52365

4

110

Each

3.0000

1.0000

1

9/12/14

SP

D3183-043



Bracket Assembly

Manufactured

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3

54219

3

1

# Picklist Print

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Work Order ID: 54557

Parent Item: D412-698-011

Parent Item Name: Cabin Door Roller, LH

Comments:

Start Date: 12/14/09

Required Date: 12/18/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3137-043. Bracket Assembly		Manufactured	No			110	Each	18.0000	1.0000		9/12/14 SP	

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

18

42192

18

D3199-1

Manufactured

No

110

Each

53.0000

9.0000

9/12/14 SP

Bracket

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

53

47848

2

53036

51

D3202-1

Manufactured

No

110

Each

21.0000

1.0000

9/12/14 SP

Cover

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

21

46005

1

50134

20

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Shop Packet Print

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## REFERENCE ONLY

8

## 6.0 PARTS LIST - CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Part Number	Description
X						D412-698-011	CABIN DOOR ROLLER KIT, LH
	X					D412-698-012	CABIN DOOR ROLLER KIT, RH
		X				D412-698-013	DOOR HANDLE KIT
			X			D412-698-017	REPLACEMENT DOOR TRACK KIT
				X		D412-698-019	BEARING OVERHAUL KIT
					X	D412-698-021	REPLACEMENT SHIM KIT
<del>3</del>	3					D3121-141	BRACKET ASSEMBLY
<del>1</del>						D3121-143	BRACKET ASSEMBLY
	1					D3121-144	BRACKET ASSEMBLY
<del>1</del>	1					D3137-043	BRACKET ASSEMBLY
<del>1</del>						D3183-043	BRACKET ASSEMBLY
	1					D3183-044	BRACKET ASSEMBLY
<del>9</del>	9		9			D3199-1	BRACKET
<del>1</del>	1		1			D3202-1	COVER
		4				D3203-1	HANDLE
		1				D3220-041	DOUBLER
		1				D3220-042	DOUBLER
		2				D3220-3	DOUBLER
				7		D3121-21	BOLT
				5		D3121-241	BEARING ASSEMBLY
				1		D3137-3	GUIDE
				1		D3137-5	WASHER
				2		D3183-045	BEARING ASSEMBLY
					3	D3238-1	SHIM
					1	D3238-3	SHIM
					2	D3238-5	SHIM
					6	D3238-11	SHIM
					2	D3238-13	SHIM
					4	D3238-15	SHIM
		8				AN960JD416L	WASHER
		8				MS21042L4	NUT (OR MS21042-4)
		16				MS24694-S98	SCREW
				1		MS24694-S101	SCREW

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